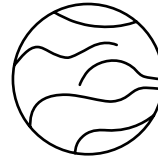


Accoya® Color utilises the same advanced acetylation process as Accoya® Natural, with the addition of a stable colour integrated into the heartwood. This unique combination ensures exceptional durability (Class 1), remarkable dimensional stability and a uniform, modern colour that requires no additional finish.

All our boards are graded by their visible face according to the criteria below.

Thanks to its deep colour, Accoya® Color ages very evenly. The colour changes slightly over time, but remains more uniform than that of uncoloured timber. However, a pigmented finish can be applied if you wish to adjust or preserve the colour over time.

A regular finish remains useful for limiting water absorption, preventing the appearance of micro-cracks and ensuring a perfectly uniform appearance. Accoya® Color has a knot-free appearance, with a fine grain that remains consistent over the years.



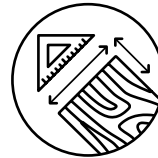
KNOT FREE



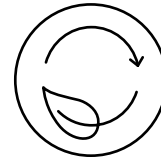
CHEMICALLY
MODIFIED WOOD



DURABLE



DIMENSIONAL
STABILITY



SUSTAINABLE
PROCEDURE



CLASS 1

Up to 3% of the volume may be of inferior quality.

Any defects permitted on the reverse side, for which there are no size restrictions, are tolerated provided they do not compromise the mechanical properties or the visual appearance of the installed product.

Quality criteria apply upon receipt of the timber and not after ageing.



GRADING ACCOYA® COLOR - DECKING BOARD

Grading takes place across 3 zones on one face



Example of one face of the boards



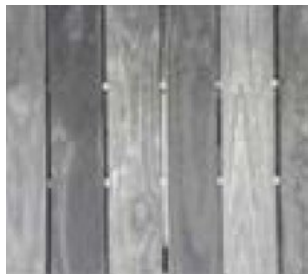
GRADING BASED ON VISIBLE SIDE

		VISIBLE FACE	BACK FACE
COLOUR DEFECTS	AT THE END OF THE BOARD	Maximum 600 mm patch total length	Unlimited
	IN THE MIDDLE OF THE BOARD	Up to 3 patches allowed Maximum total length 600 mm	Unlimited
	ALONG THE EDGE OF THE BOARD	Maximum 25 mm wide	Unlimited
	BETWEEN BOARDS	Variable shades of grey permitted	Unlimited
	TOTAL SURFACE AREA	Maximum no colour uptake on 15% of surface area	Unlimited
WOOD DEFECTS	KNOT (PIN)	12 mm diameter or less	Unlimited
	BARK OR RESIN POCKET	8 mm wide, 50 mm long or equivalent	Unlimited
	RESIN STREAKS	A set of three up to 8mm wide, 100mm long or equivalent, E.g. equivalent could be 6 qty 8 mm wide and 100mm long	Unlimited
	SURFACE CHECKS	Three up to 1.6mm wide, 250mm long or equivalent	Unlimited
	SPLITS AND END SPLITS	Short split, up to width of board and not to exceed 200mm	n/a
	WANE	Non allowed	Unlimited
	CROOK		≤ 5 mm over 2 m
	BOW		≤ 10 mm over 2 m
	TWIST		≤ 10 mm over 2 m

APPEARANCE & AGEING



Installation



4 months



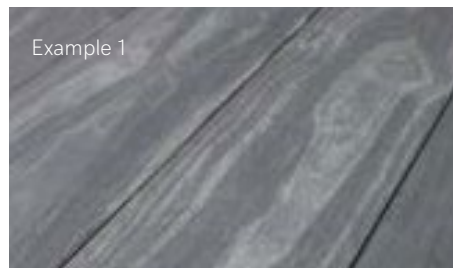
12 months



22 months

Example 1

Colour variations between boards due to natural wood markings as well as differences between production batches.



Example 1

Example 2

Colour variations may appear around knots, resin pockets and other natural features of the wood. These features may be left as they are or cut out to preserve their natural character.



Example 2

Example 3

Thanks to natural weathering, the individual decking boards will blend harmoniously over time



Example 3