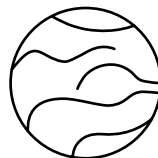


Accoya® Natural products are the result of an advanced wood acetylation process, a deep-modification, environmentally friendly technology that significantly improves the wood's durability and stability. This treatment makes the wood extremely durable (Class 1), highly dimensionally stable, and gives it a characteristic natural light colour.

All our boards are sorted by their visible face according to the criteria described below.

When exposed to UV light, the surface of Accoya® Natural gradually develops a uniform silvery-grey patina. This process begins shortly after installation and continues over a period of several months to a few years, depending on the conditions of exposure. To preserve the original light colour or achieve a specific shade, a UV-resistant pigmented finish can be applied. A uniform finish protects against moisture penetration, reduces the appearance of micro-cracks and ensures a consistent visual appearance. Accoya® has a subtle and elegant grain, which becomes more apparent as it ages.



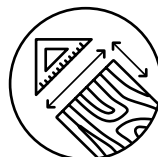
KNOT FREE



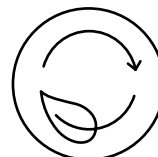
CHEMICALLY
MODIFIED WOOD



DURABLE



DIMENSIONAL
STABILITY



SUSTAINABLE
PROCEDURE

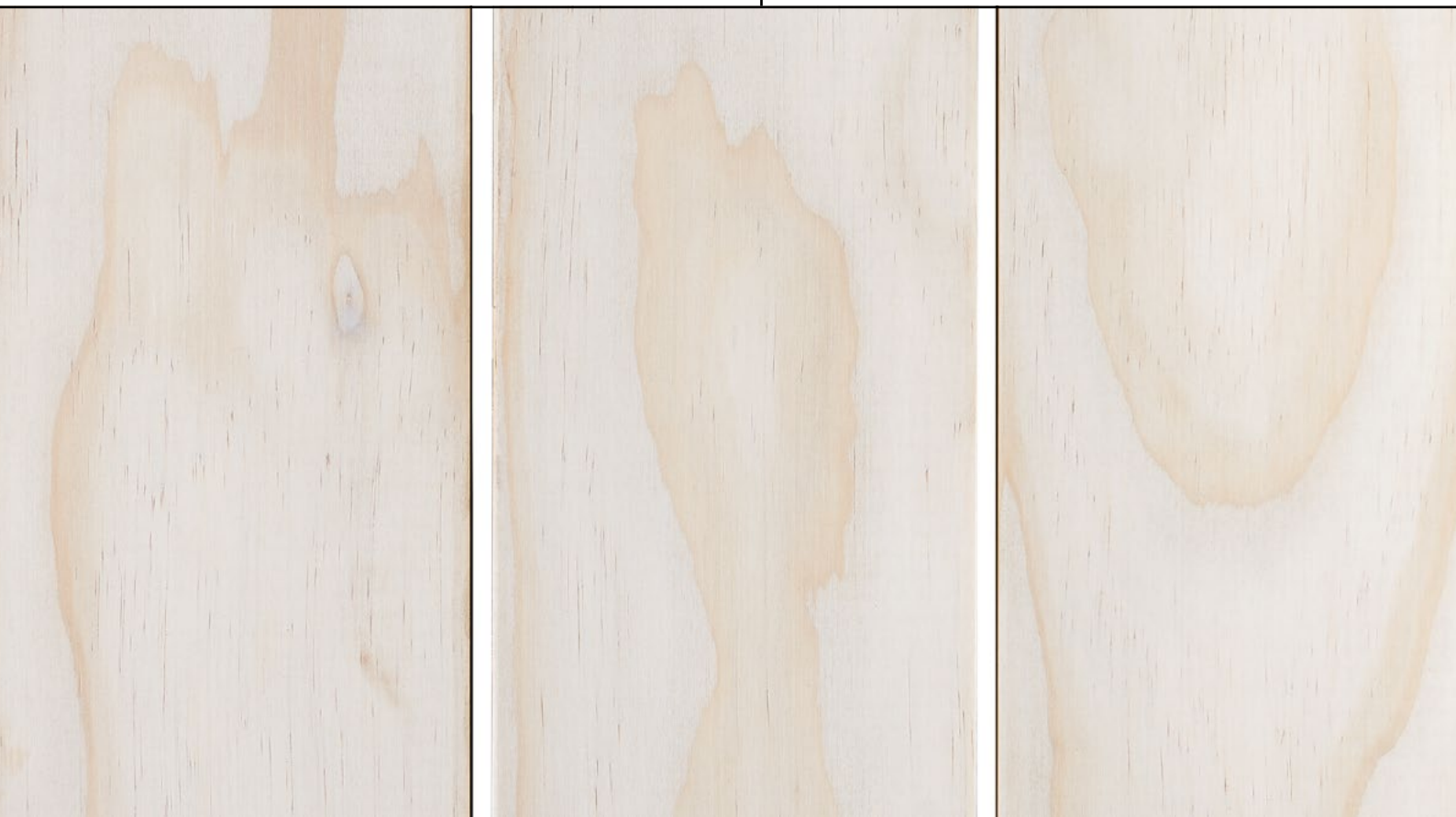


CLASS 1

Up to 3% of the volume may be of inferior quality.

Any defects permitted on the reverse side, for which there are no size restrictions, are tolerated provided they do not compromise the mechanical properties or the visual appearance of the installed product.

Quality criteria apply upon receipt of the timber and not after ageing.



GRADING BASED ON VISIBLE SIDE

QUALITY: **CLASS A1**

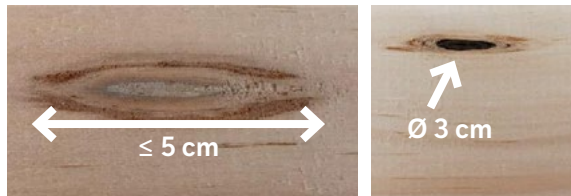
VISIBLE FACE

BACK FACE

**PLANING
MARKS/
STREAKS**



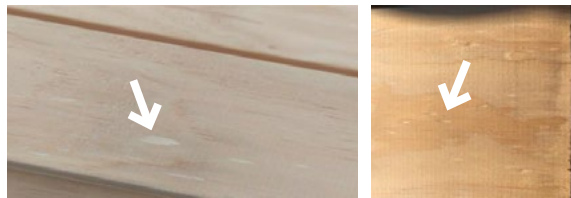
SOUND KNOTS



**CRACKED
KNOTS**



KNIFE MARKS



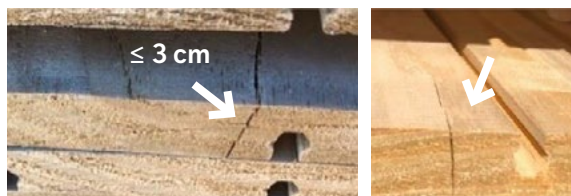
**STORAGE
MARKS**



**CUTTING
MARKS**



**CRACKS AT THE
ENDS**



**CRACKS ON
THE SIDE**



GRADING BASED ON VISIBLE SIDE

QUALITY: **CLASS A1**

VISIBLE FACE

BACK FACE

CRACKS/SPLITS IN THE BLADE



RESIN POCKET



BARK LAYER



FLAKES



CROOK



≤ 5 mm over 2 m

BOW



≤ 10 mm over 2 m

TWIST



≤ 10 mm over 2 m