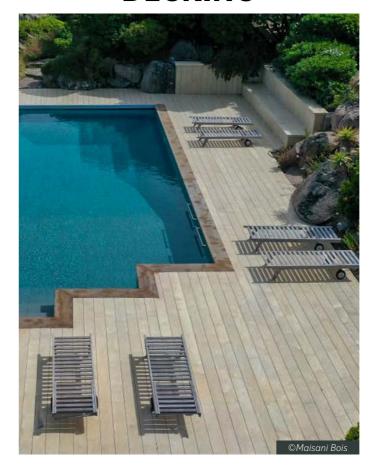




DECKING



CLADDING

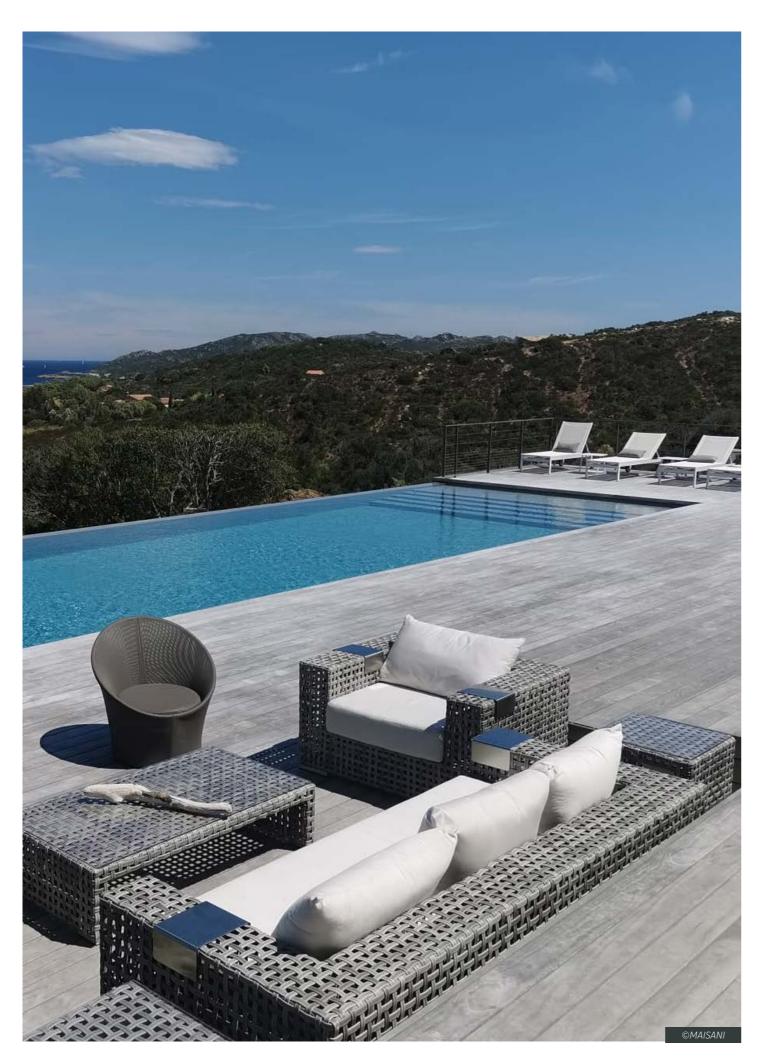


PRIVACY SCREEN



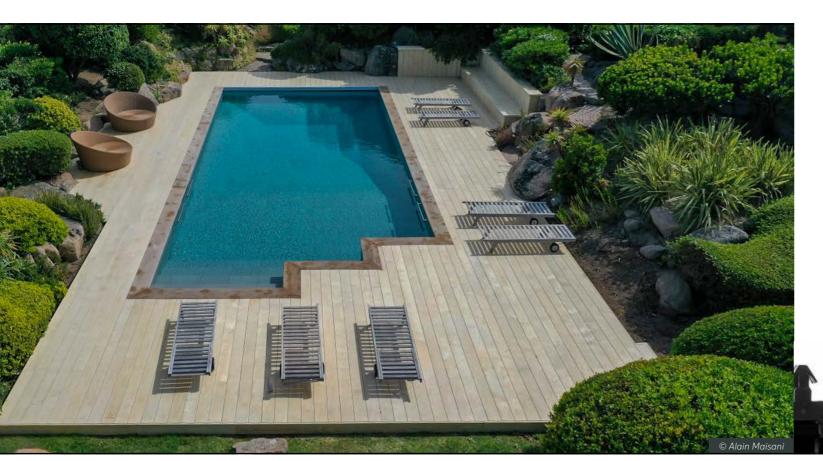
INTERIOR





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Grad® Germany		

DECKING





The Grad clip is pre-mounted in the factory. It can also be dismantled, even in the middle of the decking. Its wings extend into the groove and fill it completely. It creates perfect joints automatically.

THE ORIGINAL PRODUCT, PATENTED SINCE 2006.

The Grad®-Concept brand from the French manufacturer BURGER & Cie guarantees innovative solutions backed by 18 years of experience.

The Grad® clip system is based on three main elements: the Top Lift® pedestal, the aluminium substructure with pre-mounted Grad® clips and the floor covering, which comes in either wood, WPC or ceramics.

Our Grad® clip is made from POM (polyoxymethylene) and is fully functional between -40° and +70°.

The pull off strength has been tested at 240 kg for every 2 clips. The contact surfaces between the boards and the substructure are also reduced, which will increase the durability of your flooring.



The basic idea behind the invention of the Grad clip came from a decking installer who was looking for a solution to speed up the decking installation process. There was no room for compromising on assembly quality. The idea of developing a kind of harpoon that attaches the flooring from underneath was born in 2005. Since then, the basic shape has been improved several times and has gradually adapted to fit the Grad® groove perfectly. Thanks to our engineer Eric Jung, the Grad Clip® has also been removable since 2014.

Any board can be removed and reattached if required, even from the centre of the surface. Thanks to this technical refinement, it is possible to work with smaller gaps, as the boards can be removed upwards.



8 **DECKING DECKING** 9

OUR COMFORT PROFILE

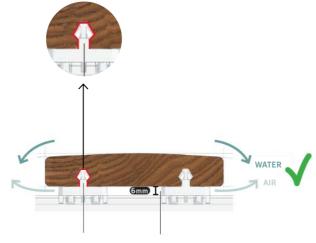
Our recommended comfort profile has a 3.2° curve on the upper surface. This corresponds to a 5.6% slope with a width of 12 cm.

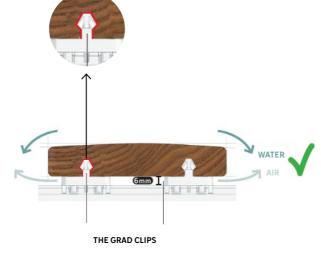
The ideal compromise between efficiency and comfort.

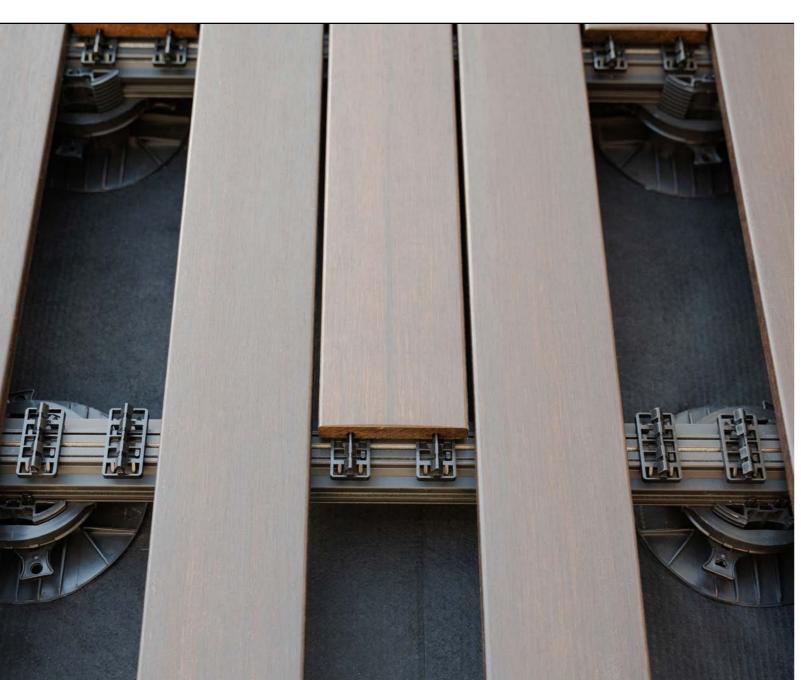
THE GRAD CLIPS

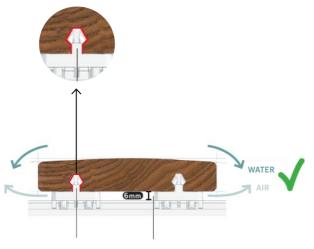
The clips are specifically adapted for our grooves and fill them completely. The side wings fix the boards in place, while at the same time supporting the natural swelling and shrinkage of the flooring. The flooring could crack if the fastenings are too rigid.

The milled groove (stress relief groove) lessens "the nerve" of the wood, which minimises or even prevents warping.



















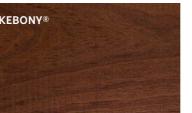


WOOD ____

















COMPOSITE & CERAMICS டு











EX WORKS









OTHER PARTNERS



























10 **DECKING** DECKING 11

	TYPE OF WOOD	CROSS-SECTION	LENGTHS	DEMAND PER M ² *	COVER DIMENSION CALCULATION	JOINT SPACING	UK SPACING For private use	UK DEMAND**
ACCOYA	Accoya Natural	21 x 118 mm	2.1, 2.4, 3.0, 3.6, 4.2, 4.8 m	8.06 rm/m ²	124 mm incl. spacing	6 mm	Up to 500 mm	Approx. 2.2 rm/m ²
ACC	Accoya colour Grey	21 x 118 mm	2.1, 2.4, 3.0, 3.6, 4.2, 4.8 m	8.06 rm/m²	124 mm incl. spacing	6 mm	Up to 500 mm	Approx. 2.2 rm/m ²
KEBONY	Kebony Clear	22 x 118 mm	2.1, 2.4, 3.0, 3.6, 4.2, 4.8 m	8.06 rm/m²	124 mm incl. spacing	6 mm	Up to 500 mm	Approx. 2.2 rm/m ²
		21 x 119 mm		8.06 rm/m²	124 mm incl. spacing	5 mm	Up to 463 mm	Approx. 2.4 rm/m²
	Moso Bamboo X-Treme	21 x 155 mm		6.25 rm/m²	160 mm incl. spacing	5 mm	Up to 463 mm	Approx. 2.4 rm/m²
		30 x 137 mm		6.99 rm/m²	143 mm incl. spacing	6 mm	On request	On request
MOSO®	Moso Bamboo X-Treme - anti-slip R13	21 x 119 mm	1.85 m	8.06 rm/m ²	124 mm incl. spacing	5 mm	Up to 463 mm	Approx. 2.4 rm/m²
	Moso Balliboo A-Hellie - aliti-siip Nis	30 x137 mm		6.99 rm/m²	143 mm incl. spacing	6 mm	On request	On request
	Moso N-Durance	21 x 119 mm		8.06 rm/m ²	124 mm incl. spacing	5 mm	Up to 463 mm	Approx. 2.4 rm/m²
	Productive Parameter	21 x 155 mm		6.25 rm/m²	160 mm incl. spacing	5 mm	Up to 463 mm	Approx. 2.4 rm/m²
>	Thermo-pine	26 x 118 mm	3.0, 3.6, 4.2, 4.8 m	8.06 rm/m ²	124 mm incl. spacing	6 mm	Up to 500 mm	Approx. 2.2 rm/m ²
THERMORY	Thermo-ash ——	21 x 91 mm	1.2, 1.6, 2.0, 2.4, 3.0 m	10.42 rm/m ²	96 mm incl. spacing	5 mm	Up to 400 mm	Approx. 2.7 rm/m²
	memo-asii	21 x 118 mm	2.1, 2.4, 2.7, 3.0 m	8.06 rm/m²	124 mm incl. spacing	6 mm	Up to 500 mm	Approx. 2.2 rm/m²
NEKKO	Nekko Brown		3.6 m	6.67 rm/m²	450	5 mm	Up to 450 mm	Approx. 2.5 rm/m²
NE .	Nekko Grey	24 x 145 mm	5.0 111	0.07 1117111	150 mm incl. spacing		op to 430 mm	Арргох. 2.3 ПП/ПП
×	Dex Hazel	28 x 152 mm	1.2 m	6.43 rm/m²	155 mm incl. spacing	3 mm	Up to 400 mm	Approx. 2.7 rm/m²
DEX	Dex Wal	20 X 132 111f11	1.2 111	0.45 HH/HF	133 min inci. spacing	3 111111	υρ το 400 mm	другох. 2.7 IIII/III *

All details are for private use. Please contact us for public projects.



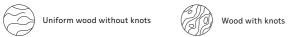


^{*} Quantity calculation excluding offcuts
** Average value, must be determined precisely depending on the project.

12 **DECKING DECKING** 13 **GRAD COMPATIBILITY GRAD COMPATIBILITY**

PRODUCT, TYPE OF WOOD	TESTED BY GRAD	COMMENTS	ADVANTAGE	DURABILITY CLASS DIN EN 350	AVERAGE DENSITY	MAXIMUM SWELLING AND SHRINKAGE	USE DECKING	USE FAÇADE	USE INTERIOR
MOSO X-TREME		Bamboo fibres that are thermally heated and pressed to obtain a uniform appearance and extremely stable boards. Treated in the factory with Sikkens Saturator or Woca (depending on supply source)		1	1150 kg/m3	1%	☑	ď	√*
MOSO N-DURANCE		Pressed bamboo fibres for a uniform appearance and extremely stable boards.		1	1200 kg/m3	1%	\triangleleft	Ø	✓*
ACCOYA & ACCOYA COLOUR		Extremely stable wood with uniform appearance.		1	510 kg/m3	1.5 %		ď	\square
THERMO-SPRUCE		Stable wood with rustic, natural appearance.		1	415 kg/m3	2.9 %	×	ď	
THERMO-PINE		Stable wood with rustic, natural appearance. Heartwood sorted from underneath for a more attractive appearance.		2	435 kg/m3	3.4 %	Ø	ď	⊠
THERMO-ASH		Extremely stable wood with distinctive grain.		1	600 kg/m3	4 %	☑	ď	\square
KEBONY		Extremely stable, knot free wood with uniform appearance.		1	670 kg/m3	4 %	☑	ď	ď
THERMO-AYOUS		Stable, very soft wood. Not recommended for use on decking areas.		2	320 kg/m3	2.5 %	×	ď	ď
THERMO-FRAKE		Stable wood with similar characteristics and appearance to thermo- ash		2	450 kg/m3	3.1 %	Ø	₫	 ✓
PADOUK		The characteristics may way depending on the origin and the selected subspecies. Planing with wood moisture content < 18%		1	800 kg/m3	5%	Ø	ď	ď
THERMO-ARBATO (LATI)		Stable wood with tiger-like appearance		2	680 kg/m3	5.4 %		₫	 ✓
IROKO		Stable, very soft wood. Not recommended for use on decking areas. Also available in thermo-treated form.		2	640 kg/m3	5.4 %		ď	ď
TEAK		The characteristics may way depending on the origin and the selected subspecies. Planing with wood moisture content < 18%		1	670 kg/m3	6%	X	X	ď
IPE		The characteristics may way depending on the origin and the selected subspecies. Planing with wood moisture content < 18%		1	1000 kg/m3	6.4 %	☑	ď	ď
DOUGLAS FIR		The characteristics may way depending on the origin and the selected subspecies. Must be sapwood-free Planing with wood moisture content < 18%		1	540 kg/m3	7%	×	×	ď
CUMARU		Certain subspecies of Cumaru are not compatible with the Grad system. Planing with wood moisture content < 18%		3	1070 kg/m3	7.7 %	X	X	ď
SIBERIAN LARCH		The Siberian larch is too delicate for the Grad system.		3	600 kg/m3	8.2 %	×	×	ď
EUROPEAN MOUNTAIN LARCH		The European mountain larch is relatively stable and can be laid on Grad if rift sawn timber is used with a minimum board thickness of 26 mm.		3	600 kg/m3	8.2 %	✓	ď	ď
IMPREGNATED PINE (KDI)		Since pressure impregnated pine does not reduce the swelling and shrinkage risk, it is unstable and not compatible with the Grad system.		2	450 kg/m3	8.3 %	X	×	ď
BANGKIRAI	×	Exotic wood which fluctuates too much for the Grad system.		2	900 kg/m3	9.5 %	X	X	\square
OAK		Oak can only be used in indoor areas if it has been sufficiently dried before planing.		2	740 kg/m3	9.7 %	×	X	



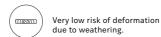




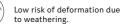


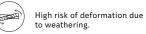
High density and indentation resistance











14 **DECKING DECKING** 15

VENTILATION AND DRAINAGE GRATING

VENTILATION AND DRAINAGE GRATING



Grad ventilation and drainage grating in anodised aluminium. Suitable for laying on the Grad clip system.

155 mm wide model is suitable for projects complying with the flat roof guidelines.

The Grad ventilation and drainage grating has several

- Rainwater drainage
- Decking ventilation
- Prevention of spray water against façade
- Removable with dismantling key.



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	The second

VENTILATION AND DRAINAGE GRATING

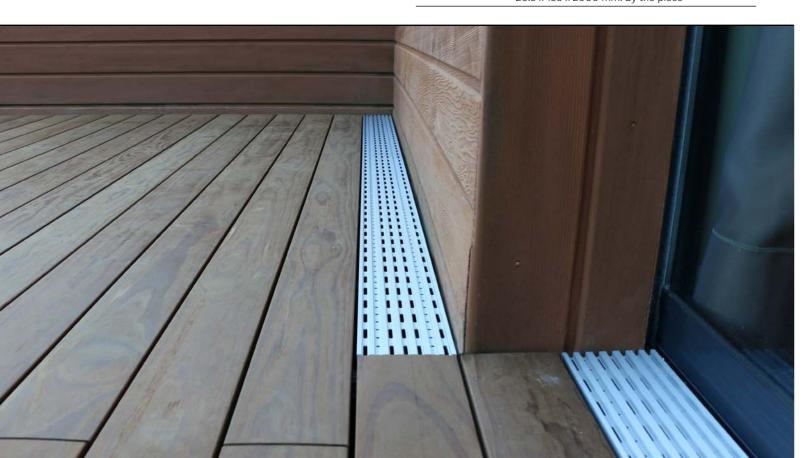
1516

Made from grey anodised aluminium 20.5 x 119 x 2000 mm. By the piece

VENTILATION AND DRAINAGE GRATING

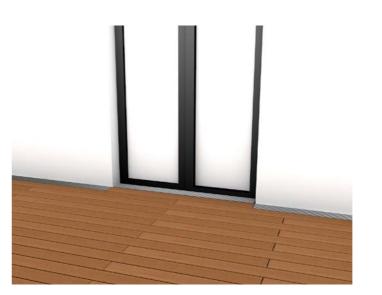
3077

Made from grey anodised aluminium 20.5 x 155 x 2000 mm. By the piece





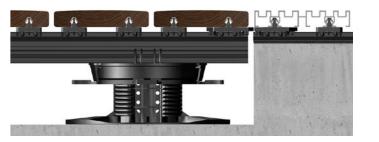








Ventilation and drainage grating attached along the wall directly onto the Grad clips.



Suitable for laying in door thresholds.



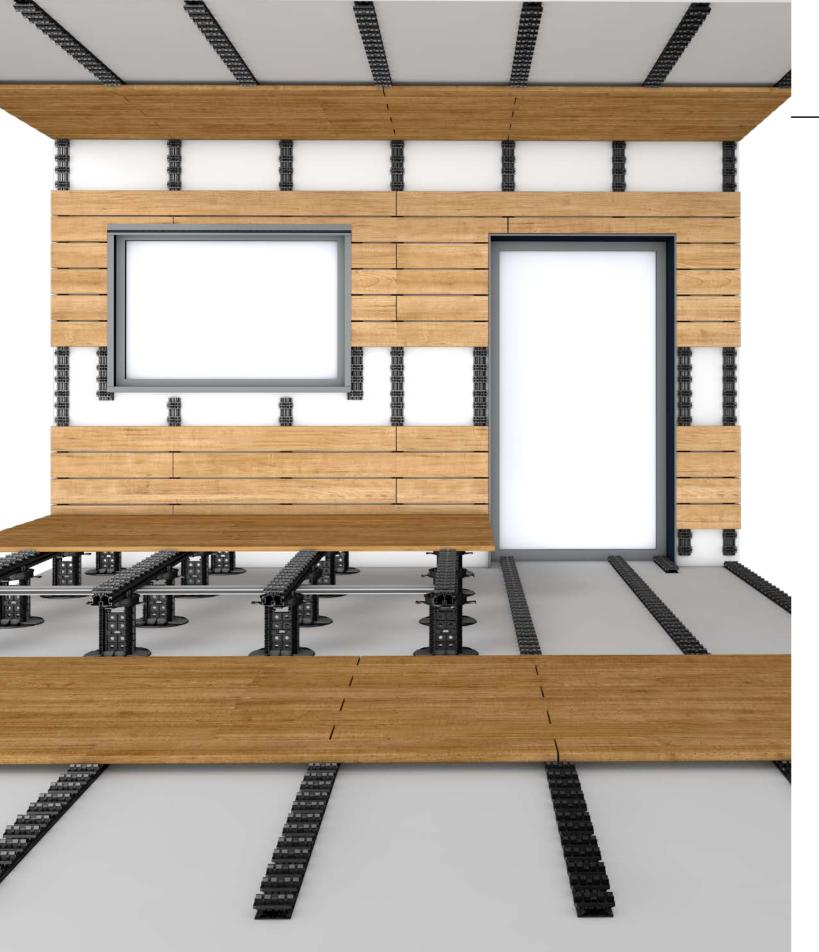


Can also be used as panelling to improve ventilation under the decking.



DIFFERENT APPLICATIONS

THE RIGHT SOLUTION FOR EVERY SURFACE





On firm ground (concrete, tiles, etc.)



On stable ground (gravel)



On unstable ground (non-compacted ground)



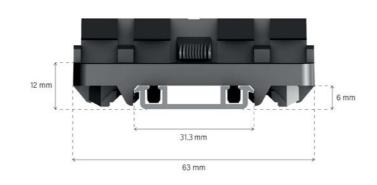
On stilt construction (significant height)

SUBSTRUCTURE			POSSIBLE FLOOR TYPE	CHARACTERISTICS			
MINI RAIL	С		Solid wood	 Aluminium profile 6 x 31 mm painted black Pre-mounted Grad clips Must be in full contact with the surface 			
START RAIL	D+C		Concrete / tilesUnstable groundStilts	 Aluminium profile 12 x 47 mm painted black Pre-mounted Grad clips Must be in full contact with the surface (concrete, tiles, corrugated sheet metal, square timber, etc.) 			
FLAT RAIL	D+C	all six	Concrete / tilesUnstable groundStilts	 Aluminium profile, 12 x 55 mm black painted Pre-mounted Grad clips Must be in full contact with the surface (concrete, tiles, corrugated sheet metal, square timber, etc.) 			
TOP RAIL	D		Concrete / tiles	 Aluminium profile, 24 x 63 mm black painted Pre-mounted Grad clips Pre-mounted mini pedestal - Distance 380 mm 			
PR24	D+C		Roof decking (waterproofing)Concrete / tilesGravel (compacted)	 Aluminium profile, 24 x 63 mm black painted Pre-mounted Grad clips Centre distance pads/foot up to 380 mm 			
PR39	D+C		Roof decking (waterproofing)Concrete / tilesGravel (compacted)	 Aluminium profile, 39 x 63 mm black painted Pre-mounted Grad clips Centre distance pads/foot up to 700 mm 			
PR56	D+C	Mar.	Roof decking (waterproofing)Concrete / tilesGravel (compacted)	 Aluminium profile, 56 x 63 mm black painted Pre-mounted Grad clips Centre distance pads/foot up to 1200 mm 			
UR18	D	- than	Roof decking (waterproofing)Concrete / tilesGravel (compacted)	 Aluminium profile, 18 x 63 mm black painted Rail for slopes and curves. These rails are combined with a flat rail. 			
UR33	D	14.6	Roof decking (waterproofing)Concrete / tilesGravel (compacted)	 Aluminium profile, 33 x 63 mm black painted Rail for slopes and curves. These rails are combined with a flat rail. 			
UR39	D	ZAZ	Roof decking (waterproofing)Concrete / tilesGravel (compacted)	 Aluminium profile, 39 x 63 mm black Direct screw connection, fastening clips with side groove Centre distance pads/foot up to 700 mm 			

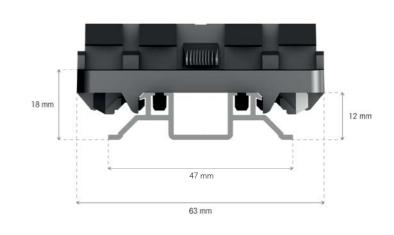
D: Decking C: Cladding

MINI RAIL START RAIL

















TECHNICAL CHARACTERISTICS

→ According to dimensions



OVERALL HEIGHT

From 32 mm incl. flooring

Extendible with pads

TECHNICAL CHARACTERISTICS

Rail material	Aluminium 6060
Rail finish	Black colour
Clip material	Polyoxymethylene (POM)
Rail weight (Including clips)	+/- 0,630 kg/ ml
Maximum production length	1984 mm
Tear strength of clips on the rail	Up to 240 kg for 2 clips

PROFESSIONAL TIP

Hard floor, small structure

Must be in contact with the surface.

Not compatible with dismantling key

PRODUCT DESCRIPTION

	START RAIL
1687	32 clips for 16 120 mm boards
	12 x 47 x 1984 mm. Non-load-bearing rail

→ According to dimensions

Rail material	Aluminium 6060
Rail finish	Black colour
Clip material	Polyoxymethylene (POM)
Rail weight (Including clips)	+/- 0.930 kg/ml
Maximum production length	1984 mm
Tear strength of clips on the rail	Up to 240 kg for 2 clips

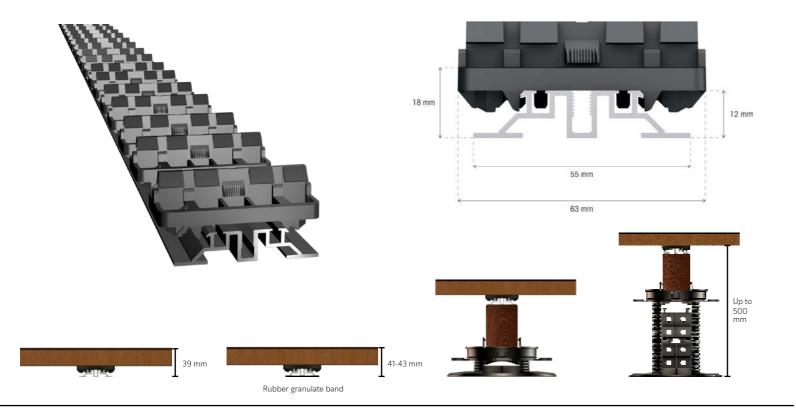
OVERALL HEIGHT

From 39 mm incl. flooring
Extendible with pads
Up to 500mm overall height on wood +
pedestal

PROFESSIONAL TIP

Hard floor, small structure Must be in contact with the surface.

FLAT RAIL



1185	FLAT RAIL - 124 32 clips for 16 120 mm boards 12 x 55 x 1984 mm. Non-load-bearing rail
2222	FLAT RAIL - 124 64 clips for 32 120 mm boards 12 x 55 x 3968 mm. Non-load-bearing rail
2031	FLAT RAIL - 145 26 clips for 13 140 mm boards 12 x 55 x 1885 mm. Non-load-bearing rail
1186	FLAT RAIL - 150 26 clips for 13 145 mm boards 12 x 55 x 1950 mm. Non-load-bearing rail
1860	FLAT RAIL - 155.5 24 clips for 12 150 mm boards 12 x 55 x 1866 mm. Non-load-bearing rail
	FLAT RAIL - 160

For sloping substructure

PRODUCT DESCRIPTION

24 clips for 12 155 mm boards 12 x 55 x **1920** mm. Non-load-bearing rail FLAT RAIL WITHOUT CLIPS

OVERALL HEIGHT

12 x 55 x **1984** mm. Non-load-bearing rail

From 39 mm incl. flooring Extendible with pads Up to 500mm overall height on wood + pedestal

TECHNICAL CHARACTERISTICS

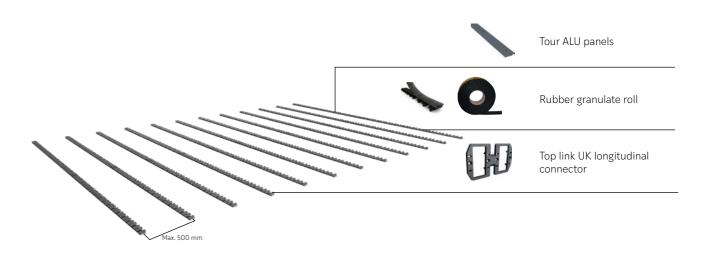
Rail material	Aluminium 6060
Rail surface	Painted black
Clip material	Polyoxymethylene (POM)
Rail weight (Including clips)	+/- 0.630 kg/ rm
Maximum production length	3968 mm
Tear strength of clips on the rail	Up to 240 kg for 2 clips
	·

PROFESSIONAL TIP

Must be in contact with the surface.

EXAMPLE CALCULATION

Average consumption determined by calculating 10 x 10 m



AVERAGE PRODUCT REQUIREMENT PER M2 (ACCESSORIES PER ITEM - NOT PU)

DESCRIPTION	PRODUCT NO.	120 BOARDS	145 BOARDS	152 BOARDS	155 BOARDS
FLOORBOARDS	of your choice	8.06 rm/m ²	6.67 rm/m ²	6.43 rm/m ²	6.25 rm/m ²
FLAT RAIL		2.2 rm/m ²	2.5 rm/m ²	2.7 rm/m ²	2.4 rm/m ²
TOUR ALU	1220 / 1221	2.2 rm/m ²	2.5 rm/m ²	2.7 rm/m ²	2.4 rm/m ²
TOP LINK CONNECTOR	1488 / 1489	1 item	1 item	1 item	1 item
DISMANTLING KEY (PAIR)	968 / 1784	1 item (Pair) per decking area			
PRO	DUCT REQUIREMENT	T PER RM FOR TOUR	ALU PANELS 4.5 X	37 X 2010 M	
TOUR ALU PANELS	967	1 rm	1 rm	1 rm	1 rm
	PRODUCT REQU	JIREMENT PER RM F	OR WOODEN PANE	LS	
STAINLESS STEEL SCREW 5 X 50 MM	1721	3 items/rm	3 items/rm	3 items/rm	3 items/rm

SURFACE

1 rm



of your choice

FLOORBOARDS





1 rm



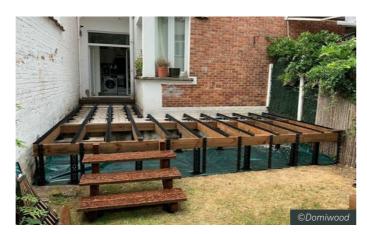
1 rm

1 rm

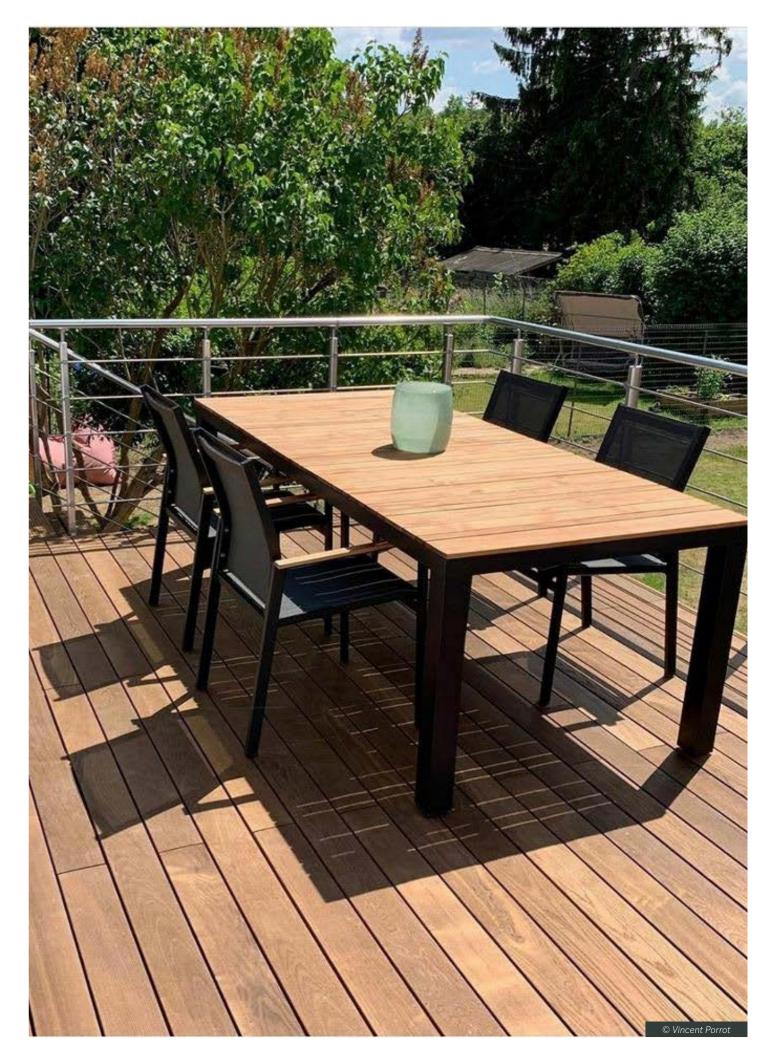
Hard floor, small structure



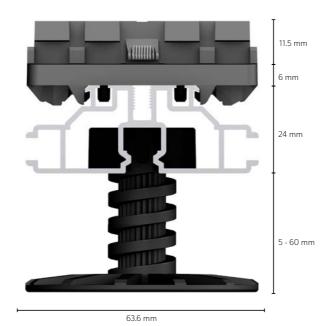








TOP RAIL





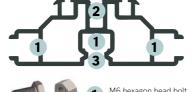


PRODUCT DESCRIPTION

1189	TOP RAIL PR24 - 124 32 clips for 16 120 mm boards 24 x 63 x 1984 mm. Integrated pedestal
2032	TOP RAIL PR24 - 145 26 clips for 13 140 mm boards. 24 x 63 x 1885 mm. Integrated pedestal
1190	TOP RAIL PR24 - 150 26 clips for 13 145 mm boards. 24 x 63 x 1950 mm. Integrated pedestal
1971	TOP RAIL PR24 - 155.5 24 clips for 12 150 mm boards 24 x 63 x 1866 mm. Integrated pedestal
1808	TOP RAIL PR24 - 160 24 clips for 12 155 mm boards 24 x 63 x 1920 mm. Integrated pedestal

Only for private use

OVERALL HEIGHT	PROFESSIONAL TIP
From 56 mm incl. flooring	Hard floor Small structure With integrated gradient compensation. Screwed wooden panels









M5 hexagon head bolt



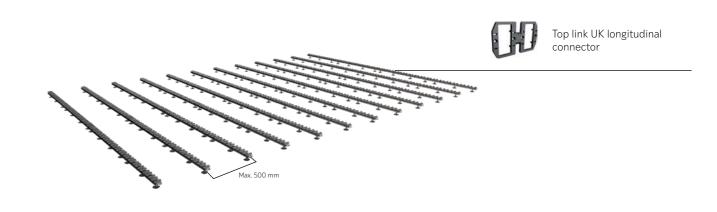


TECHNICAL CHARACTERISTICS

Aluminium 6060
Painted black
Polyoxymethylene (POM)
+/- 1.18 kg/ rm
3968 mm
Up to 240 kg for 2 clips

EXAMPLE CALCULATION

Average consumption determined by calculating 10 x 10 m



AVERAGE PRODUCT REQUIREMENT PER M2 (ACCESSORIES PER ITEM - NOT PU)

DESCRIPTION	PRODUCT NO.	120 BOARDS	145 BOARDS	152 BOARDS	155 BOARDS	
FLOORBOARDS	of your choice	8.06 rm/m ²	6.67 rm/m ²	6.43 rm/m ²	6.43 rm/m ²	
TOP RAIL		2.2 rm/m ²	2.5 rm/m ²	2.7 rm/m ²	2.4 rm/m ²	
TOP LINK CONNECTOR	1488 / 1489	1 item	1 item	1 item	1 item	
DISMANTLING KEY (PAIR)	968 / 1784	1 item (Pair) per decking area				

PRODUCT REQUIREMENT PER RM FOR WOODEN PANELS

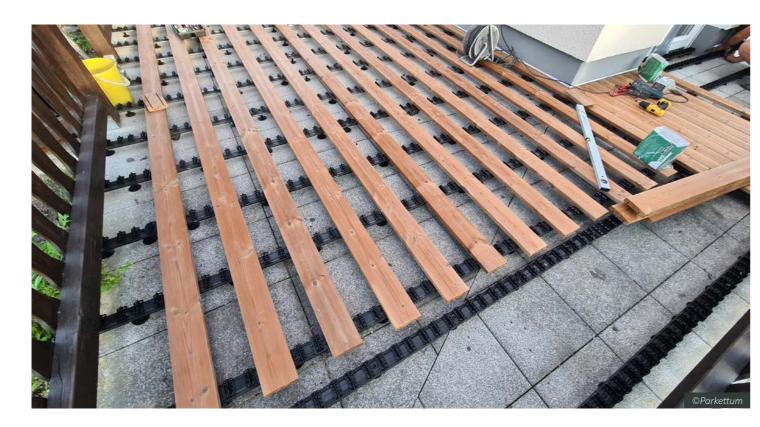
STAINLESS STEEL SCREW 5 X 50 MM	1721	3 items/rm	3 items/rm	3 items/rm	3 items/rm
FLOORBOARDS	of your choice	1 rm	1 rm	1 rm	1 rm

SURFACE



Concrete Tiles

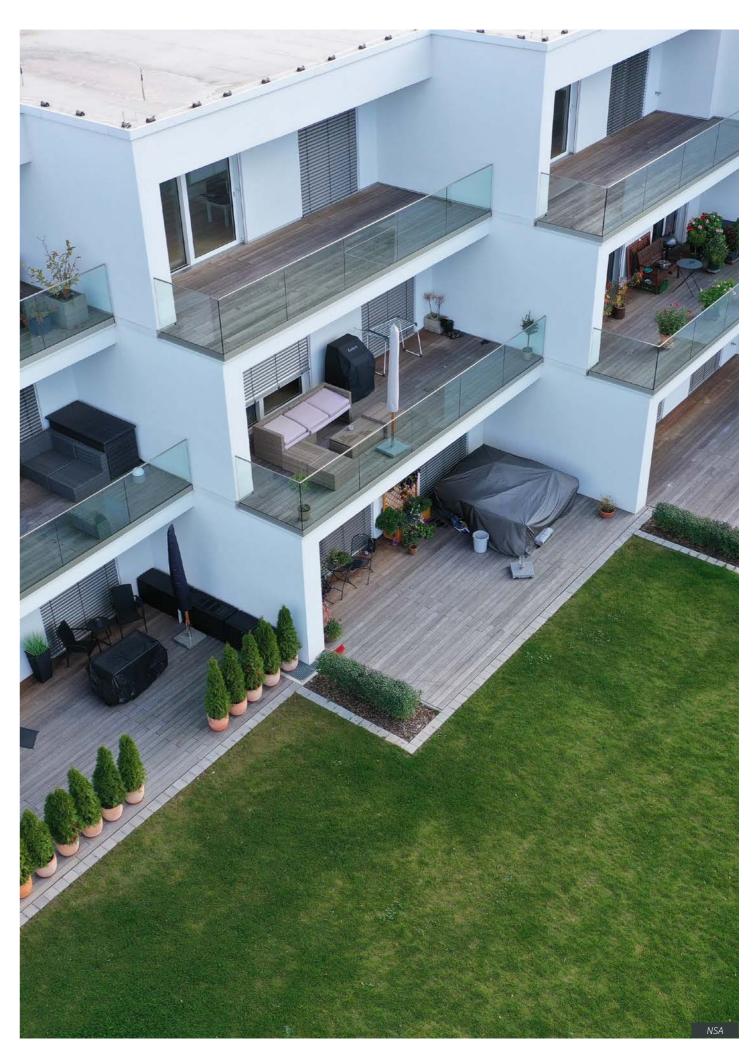












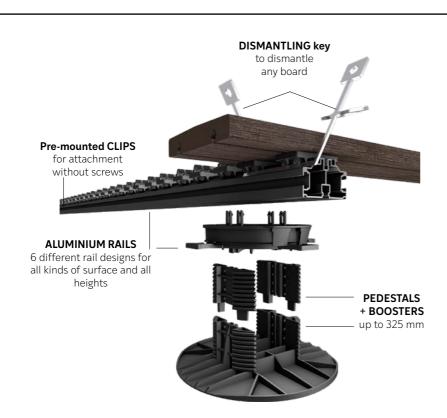
TOP LIFT

The TopLift® pedestal has also been designed down to the last detail. Its 200 mm diameter and continuous base prevent the pedestal from sinking into the ground (according to the elephant foot principle).

The pedestal comprises a beam support of up to 65 mm and is infinitely adjustable from 35 to 55 mm.

You have the option of increasing the adjustment range up to 325 mm using boosters (see table below).

Compatibility with PR24, PR39, PR56 and UR18, UR33 and UR39.



Top Lift Pedestal	Top Lift min	Top Lift max	,	Adjustmer	nt ranges fo	or pedesta	l, boosters	and reinf	orcements	5
Adjustment ranges	35 mm	55 mm	56 mm	100 mm	101 mm	145 mm	146 mm	190 mm	191 mm	199 mm
Up+ Booster Quantity (per pair)			1	Ī			- m			
Top+ Reinforcements Quantity (per unit)					()				

Adjustment ranges	200 mm	235 mm	236 mm	249 mm	250 mm	280 mm	281 mm	316 mm	317 mm	325 mm
Up+ Booster Quantity (per pair)		4								
Top+ Reinforcements Quantity (per unit)		2	2	2		3	3	3		4





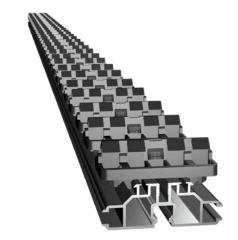


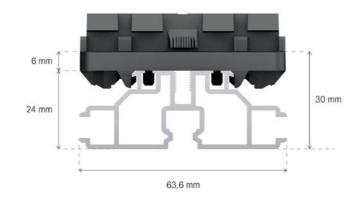


PR24

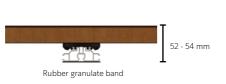
EXAMPLE CALCULATION

Average consumption determined by calculating $10 \times 10 \text{ m}$











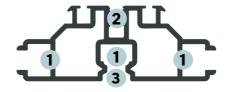
PRODUCT DESCRIPTION

1191	PR24 - 124 32 clips for 16 120 mm boards 24 x 63 x 1984 mm	
1997	PR24 - 124 64 clips for 32 120 mm boards 24 x 63 x 3968 mm	
2033	PR24 - 145 26 clips for 13 140 mm boards 24 x 63 x 1885 mm	
1192	PR24 - 150 26 clips for 13 145 mm boards 24 x 63 x 1950 mm	
1970	PR24 - 155.5 24 clips for 12 150 mm boards 24 x 63 x 1866 mm	
1801	PR24 - 160 24 clips for 12 155 mm boards 24 x 63 x 1920 mm	
1782	PR24 WITHOUT CLIPS For use on sloping surfaces 24 x 63 x 1984 mm	

OVERALL HEIGHT	PROFESSIONAL TIP

From 50 mm incl. flooring without pedestal, more with pads 86 to 113 mm incl. flooring on pedestal

On pads and pedestal Reduced heights Screwed wooden flooring









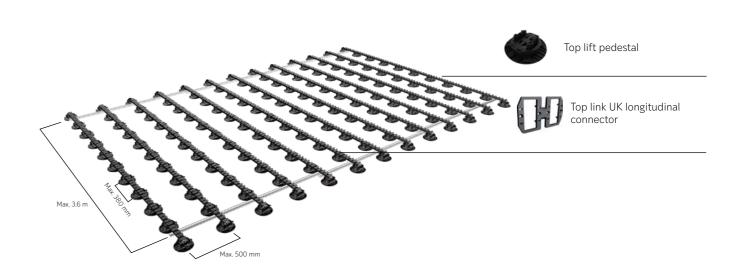
M5 hexagon head bolt





TECHNICAL CHARACTERISTICS

Rail material	Aluminium 6060
Rail surface	Painted black
Clip material	Polyoxymethylene (POM)
Rail weight (Including clips)	+/- 1.05 kg/ rm
Maximum production length	3968 mm
Tear strength of clips on the rail	Up to 240 kg for 2 clips



AVERAGE PRODUCT REQUIREMENT PER M2 (ACCESSORIES PER ITEM - NOT PU)

120 BOARDS

PRODUCT NO.

FLOORBOARDS	of your choice	8.06 rm/m ²	6.67 rm/m ²	6.43 rm/m ²	6.25 rm/m ²
PR24		2.2 rm/m ²	2.5 rm/m ²	2.7 rm/m ²	2.4 rm/m ²
TOP LIFT PEDESTAL	1661 (40 items)	5.5 feet	6.1 feet	6.8 feet	5.9 feet
TOP LINK CONNECTOR	According to choice of flooring	1 item	1 item	1 item	1 item
ALUMINIUM DISTRIBUTOR	Dependent on flooring	0.4 rm	0.4 rm	0.4 rm	0.4 rm
DISMANTLING KEY (PAIR)	968 / 1784	1 item (pair) per decking area			
	PRODUCT REQUI	REMENT PER RM F	OR WOODEN PANE	LS	
STAINLESS STEEL SCREW 5 X 50 MM	1721	3 items/rm	3 items/rm	3 items/rm	3 items/rm
FLOORBOARDS	of your choice	1 rm	1 rm	1 rm	1 rm
FLOORBOARDS		1 rm	1 rm	1 rm	1 rm

SURFACE

Roof decking (waterproofing) Concrete / tiles Gravel (compacted)

DESCRIPTION



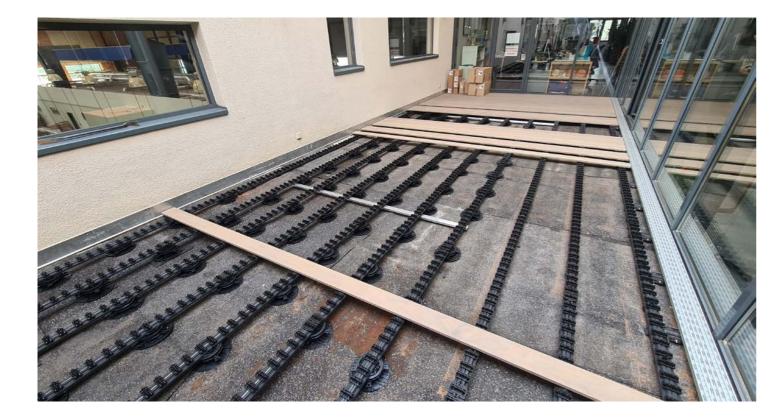


145 BOARDS

152 BOARDS

155TH BOARD

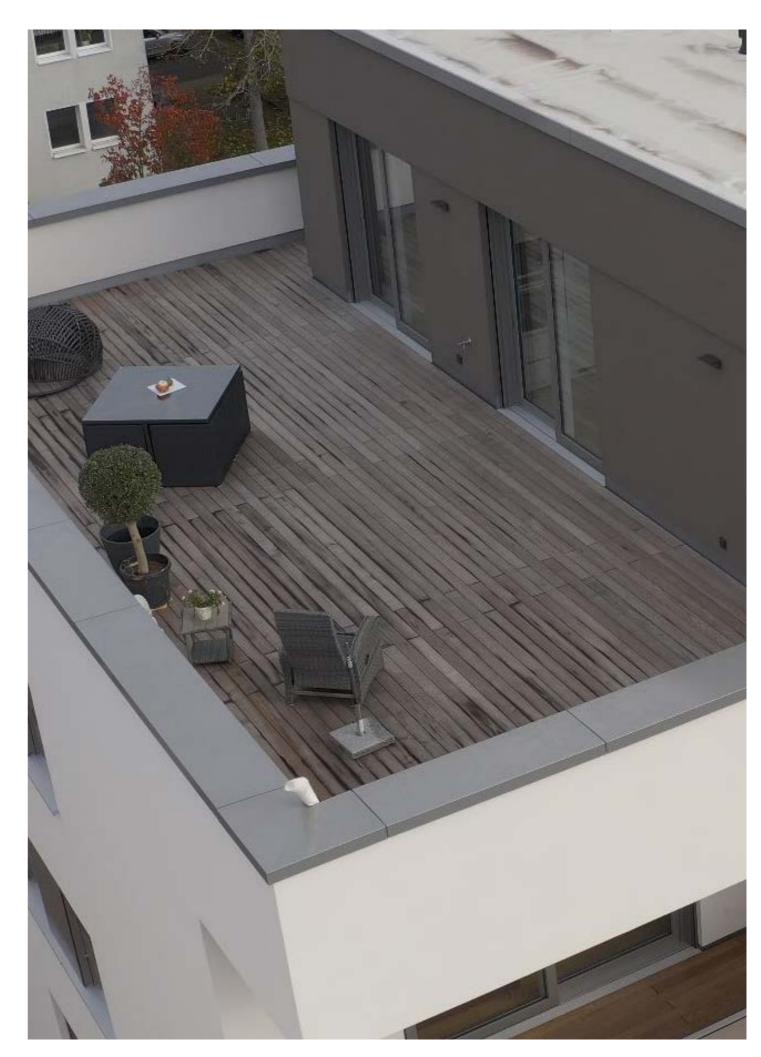












Top lift pedestal

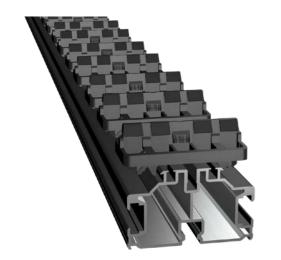
Top link UK longitudinal connector

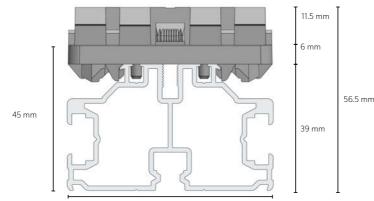
155 BOARDS

PR39

EXAMPLE CALCULATION

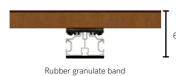
Average consumption determined by calculating $10 \times 10 \text{ m}$









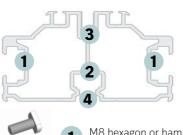




PRODUCT DESCRIPTION

1194	PR39 - 124 32 clips for 16 120 mm boards 39 x 63 x 1984 mm	
1602	PR39 - 124 64 clips for 32 120 mm boards 39 x 63 x 3968 mm	
2034	PR39 - 145 26 clips for 13 140 mm boards 39 x 63 x 1885 mm	
1193	PR39 - 150 26 clips for 13 145 mm boards 39 x 63 x 1950 mm	
1861	PR39 - 155.5 24 clips for 12 150 mm boards 39 x 63 x 1866 mm	
1802	PR39 - 160 24 clips for 12 155 mm boards 39 x 63 x 1920 mm	
2093	PR39 - 160 48 clips for 24 155 mm boards 39 x 63 x 3840 mm	
1781	PR39 WITHOUT CLIPS For use on sloping surfaces 39 x 63 x 1984 mm	

OVERALL HEIGHT	PROFESSIONAL TIP
From 65 mm incl. flooring without	On pads and pedestal
pedestal more with pads	Compatible with complete
101 to 400 mm incl. flooring on	accessories.
pedestal	Best selling!









TECHNICAL CHARACTERISTICS

Rail material	Aluminium 6060		
Rail surface	Painted black		
Clip material	Polyoxymethylene (POM)		
Rail weight (Including clips)	+/- 1.40 kg/ rm		
Maximum production length	3968 mm		
Tear strength of clips on the rail	Up to 240 kg for 2 clips		

AVERAGE PRODUCT REQUIREMENT PER M² (ACCESSORIES PER ITEM - NOT PU)

145 BOARDS

152 BOARDS

120 BOARDS

PRODUCT NO.

FLOORBOARDS	of your choice	8.06 rm/m ²	6.67 rm/m ²	6.43 rm/m ²	6.25 rm/m ²
PR39		2.2 rm/m ²	2.5 rm/m ²	2.7 rm/m ²	2.4 rm/m ²
TOP LIFT PEDESTAL	1661 (40 items)	3.5 feet	3.9 feet	4.3 feet	3.8 feet
TOP LINK CONNECTOR	1488 / 1489	1 item	1 item	1 item	1 item
ALUMINIUM DISTRIBUTOR	1522 / 1815 / 1974	0.25 item	0.25 item	0.25 item	0.25 item
BOW ANGLE	1503	0.5 items (0.125 packs)	0.5 items (0.125 packs)	0.5 items (0.125 packs)	0.5 items (0.125 packs)
DISMANTLING KEY (PAIR)	968 / 1784	1 item (pair) per decking area			
	PRODUCT REQUIREMENT	PER RM FOR POWDER	R-COATED ALUMINIUM	M PANELS	
END+ALUMINIUM PANEL	1205 / 1206	1 rm	1 rm	1 rm	1 rm
TOP CUBE	1498	2 items/rm	2 items/rm	2 items/rm	2 items/rm
SELF-TAPPING SCREW 4.8 X 38 MM	1518	2 items/rm	2 items/rm	2 items/rm	2 items/rm
	PRODUCT REQ	UIREMENT PER RM FO	R WOODEN PANELS		
FLOORBOARDS		1 rm	1 rm	1 rm	1 rm
TOP CUBE	1498	2 items/rm	2 items/rm	2 items/rm	2 items/rm
PANEL MOUNTING END 1/2/3	1473 / 1474 / 1475	2 items/rm	X	X	X
PANEL MOUNTING END 1/2	2175 / 2176	\boxtimes	2 items/rm	2 items/rm	2 items/rm

SURFACE

Roof decking (waterproofing) Concrete / tiles Gravel (compacted)

DESCRIPTION





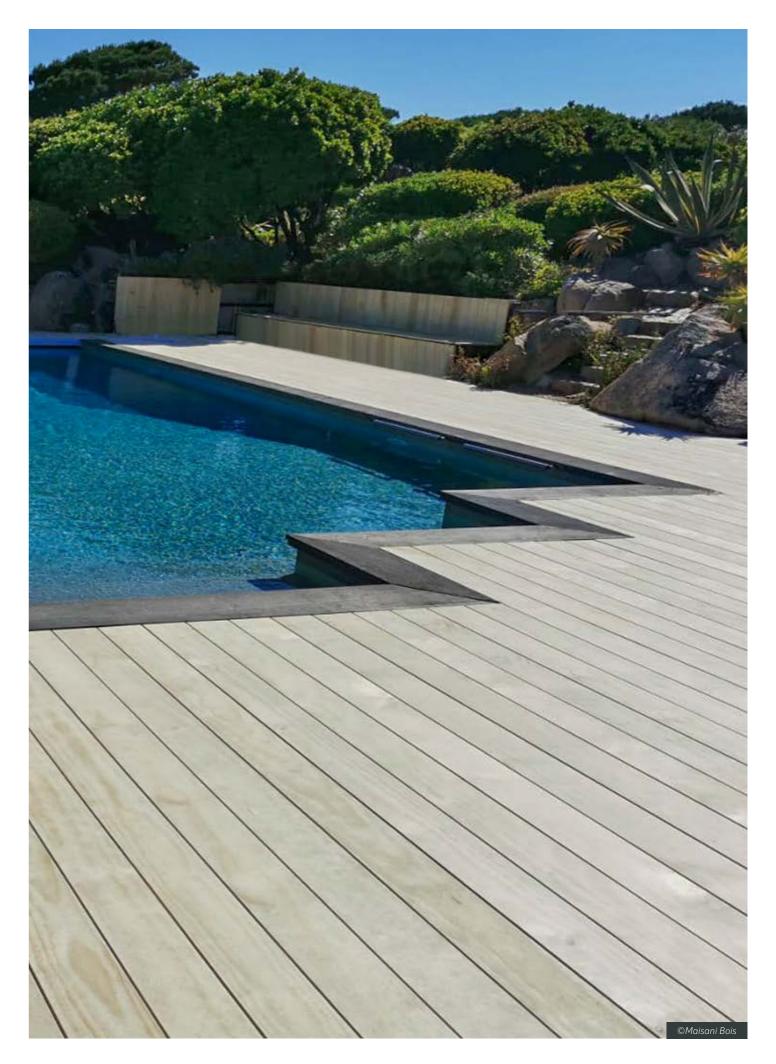












PR56

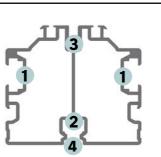
62 mm 63.6 mm 73.5 mm 400 mm

PRODUCT DESCRIPTION PR56-124

1197	PR56 - 124 32 clips for 16 120 mm boards. 56 x 63 x 1984 mm	
2062	PR56 - 124 64 clips for 32 120 mm boards. 56 x 63 x 3968 mm	
2035	PR56 - 145 26 clips for 13 140 mm boards. 56 x 63 x 1885 mm	
1196	PR56 - 150 26 clips for 13 145 mm boards. 56 x 63 x 1950 mm	
1972	PR56 - 155.5 24 clips for 12 150 mm boards. 56 x 63 x 1866 mm	
1803	PR56 - 160 24 clips for 12 155 mm boards. 56 x 63 x 1920 mm	
1644	PR56 WITHOUT CLIPS For use on sloping surfaces 56 x 63 x 1984 mm.	

Rubber granulate band

PROFESSIONAL TIP
On pads and pedestal Compatible with complete accessories. Large spans





TECHNICAL CHARACTERISTICS

Rail material	Aluminium 6060
Rail surface	Painted black
Clip material	Polyoxymethylene (POM)
Rail weight (Including clips)	+/- 1.70 kg/ rm
Maximum production length	3968 mm
Tear strength of clips on the rail	Up to 240 kg for 2 clips

EXAMPLE CALCULATION

Average consumption determined by calculating $10 \times 10 \text{ m}$



AVERAGE PRODUCT REQUIREMENT PER M2 (ACCESSORIES PER ITEM - NOT PU)

DESCRIPTION	PRODUCT NO.	120 BOARDS	145 BOARDS	152 BOARDS	155 BOARDS
FLOORBOARDS	of your choice	8.06 rm/m ²	6.67 rm/m ²	6.43 rm/m ²	6.25 rm/m ²
PR39		2.2 rm/m ²	2.5 rm/m ²	2.7 rm/m ²	2.4 rm/m ²
TOP LIFT PEDESTAL	1661	2.3 feet	2.6 feet	2.9 feet	2.5 feet
TOP LINK CONNECTOR	1488 / 1489	1 item	1 item	1 item	1 item
ALUMINIUM DISTRIBUTOR	1522 / 1815 / 1974	0.25 item	0.25 item	0.25 item	0.25 item
BOW ANGLE	1503	0.5 items (0.125 packs)	0.5 items (0.125 packs)	0.5 items (0.125 packs)	0.5 items (0.125 packs)
DISMANTLING KEY (PAIR)	968 / 1784	1 item (pair) per decking area			

PRODUCT REQUIREMENT PER RM FOR POWDER-COATED ALUMINIUM PANELS

2 items/rm

1205 / 1206

1498

SELF-TAPPING SCREW 4.8 X 38 MM	1518	2 items/rm	2 items/rm	2 items/rm	2 items/rm
	PRODUCT REQU	JIREMENT PER RM FC	OR WOODEN PANELS		
FLOORBOARDS		1 rm	1rm	1rm	1 rm
TOP CUBE	1498	2 items/rm	2 items/rm	2 items/rm	2 items/rm
PANEL MOUNTING END 1/2/3	1473 / 1474 / 1475	2 items/rm	\boxtimes	×	\boxtimes
PANEL MOUNTING END 1/2	2175 / 2176	\boxtimes	2 items/rm	2 items/rm	2 items/rm

SURFACE

Roof decking (waterproofing) Concrete / tiles Gravel (compacted)

END+ALUMINIUM PANEL

TOP CUBE





1 rm

2 items/rm

1 rm

2 items/rm

1 rm

2 items/rm

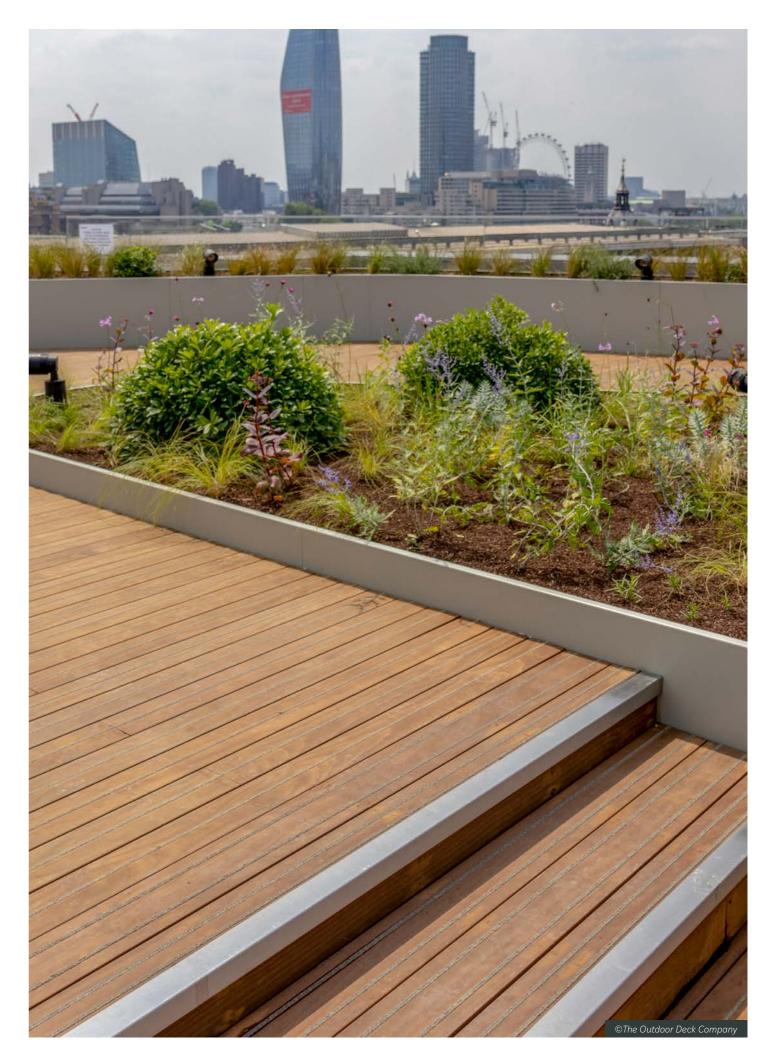








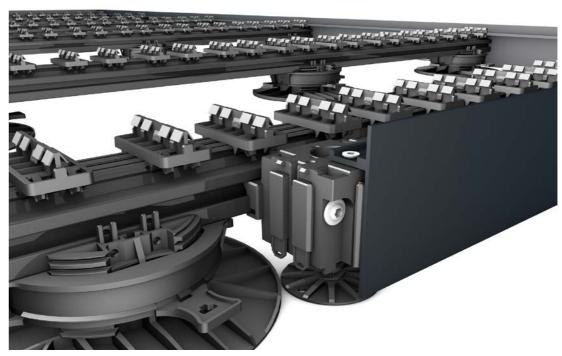


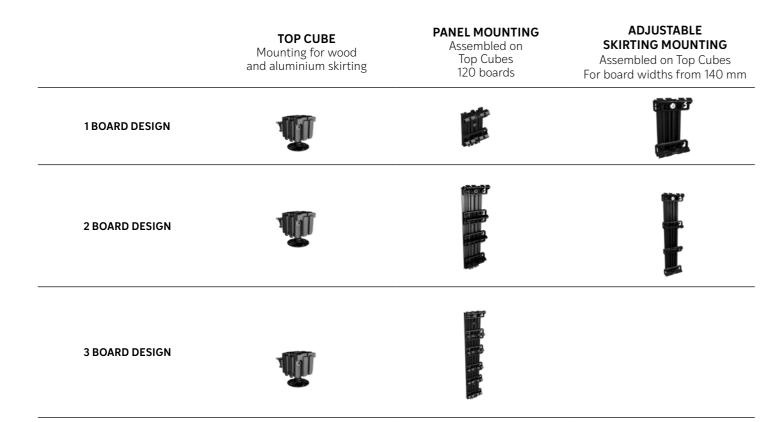


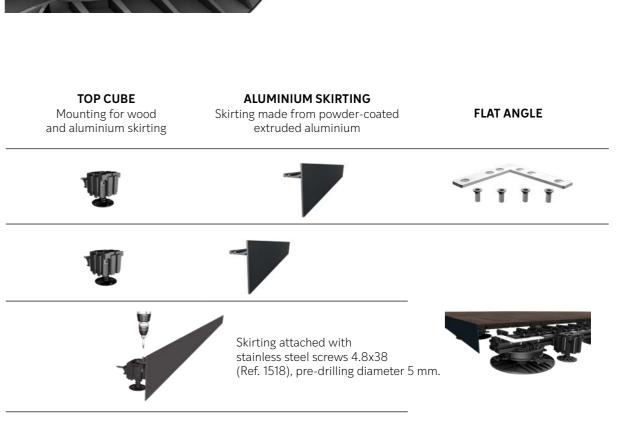
WOODEN SKIRTING

ALUMINIUM SKIRTING



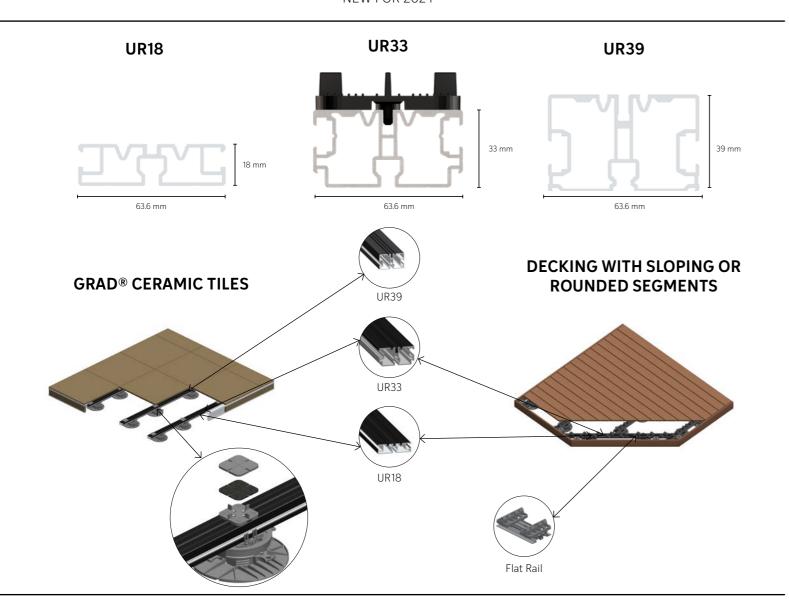






Oly compatible with PR39 PR56 and UR39.

UR NEW FOR 2024



PRODUCT	DESCRIPTION	

2874	UR 18 63 x 18 x 2000 mm.
3112	UR 18 63 x 18 x 4000 mm.
2879	UR 33 63 x 33 x 2000 mm.
3113	UR 33 63 x 33 x 4000 mm.
1814	UR39 63 x 39 x 4000 mm.

TECHNICAL CHARACTERISTICS

Rail material	Aluminium 6060	
Rail surface	Painted black	
Rail weight (Including clips)		
UR18	+/- 0.878 kg/ rm	
UR33	+/- 1.271 kg/ rm	
UR39	+/- 1.70 kg/ rm	

OVERALL HEIGHT

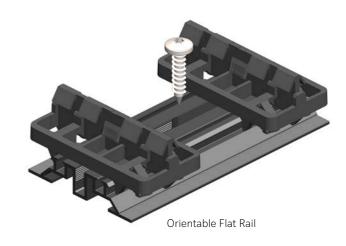
PROFESSIONAL TIP

Up to 300 mm with ceramic tiles Up to 400 mm with decking boards On pads and pedestal Laying of wood and ceramics. Compatible with Grad accessories.

ACCESSORIES



1494Supp mounting
Tile cross for ceramics



	PRODUCT NO.	QUANTITY	DESCRIPTION	BOARD WIDTH
•	3114	16	Orientable Flat Rail 120 mm	118-120 mm
	3123	16	Orientable Flat Rail 140 mm	140 mm
	3124	16	Orientable Flat Rail 145 mm	Nekko 145 mm
	3125	16	Orientable Flat Rail 151 mm	DEX 151 mm
	3133	16	Orientable Flat Rail 155 mm	MOSO 155 mm

KEF.	PRODUCT	
1492	Levelling cushion foam material to equalise height 62 x 62 x 4 mm	100 items / pack
3085	Cushioning pad Rubber granulate 62 x 62 x 2 mm	20 items / pack

SURFACE

Roof decking (waterproofing) Concrete / tiles Gravel (compacted)



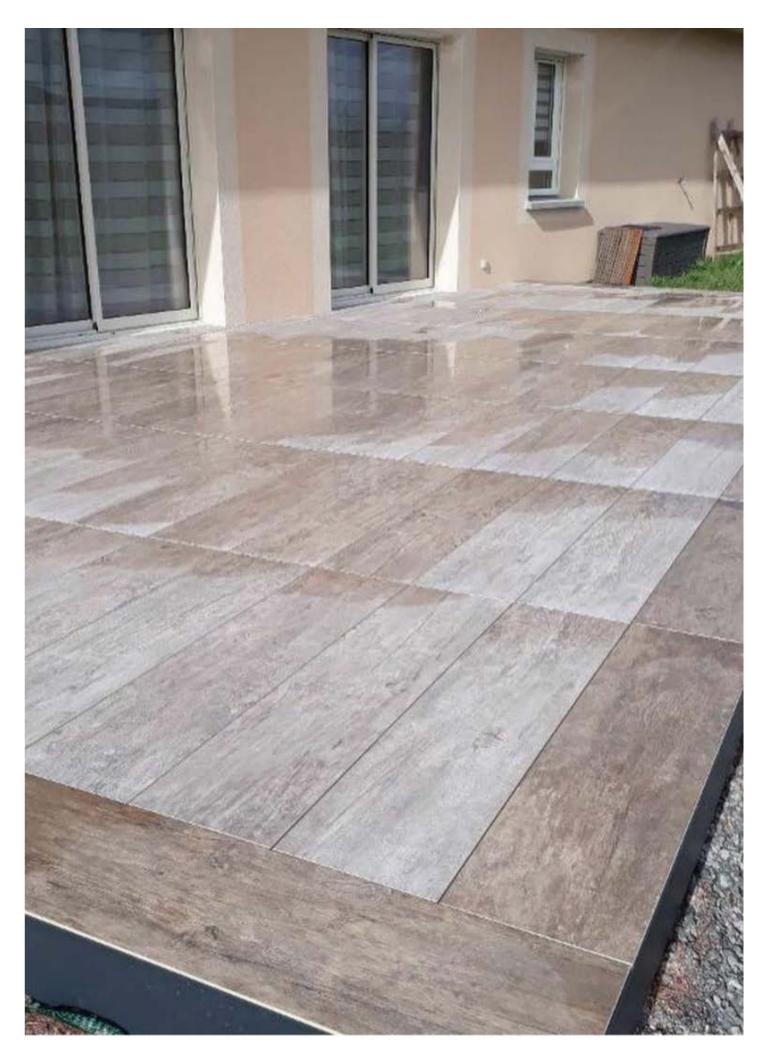










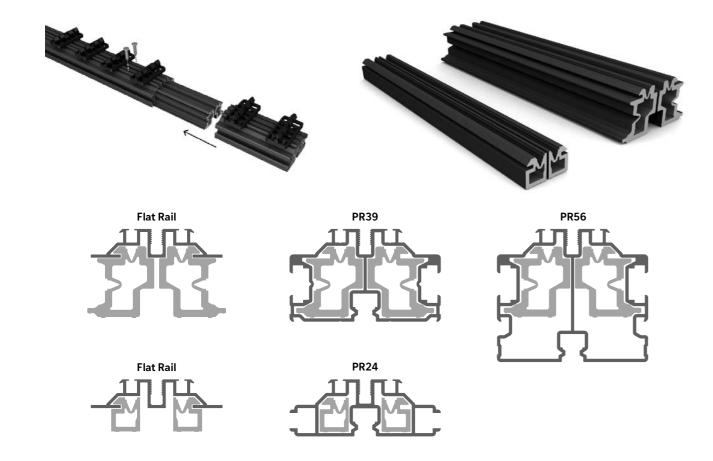


LENGTHWAYS CONNECTOR

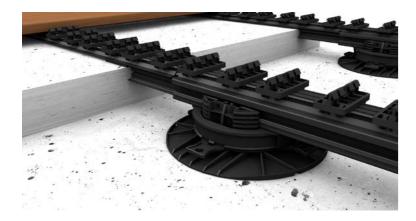
NEW FOR 2024



Connection for 2 equal rail heights: The decking can bear extra load thanks to this strong connection.



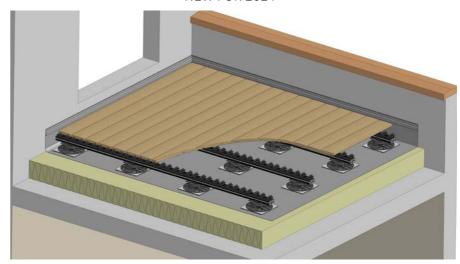
Connection of two different rails: Levelling of different heights.



	REF.	PRODUCT	
	2876	Connector for PR24 15 x 13 x 200 mm	20 items / pack
No.	2877	Connector for PR39 and PR56 28 x 30 x 200 mm	20 items / pack

DECKING ON SOUND INSULATION

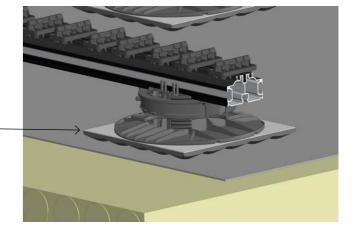
NEW FOR 2024



Impact sound insulation for accessible roof decking over living rooms and lounges.

Impact sound reduction of $\Delta Lw \ge 28$ to 35 dB.

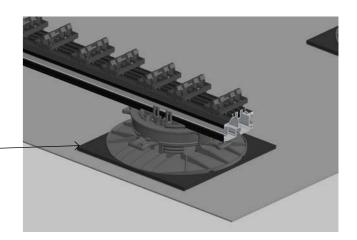




Aluminium-laminated decking pad building protection mat. Specially designed for laying on bitumen membranes, welded membranes, bitumen substrates or sheeting.

The aluminium lamination prevents the migration of plasticisers.





REF.	PRODUCT	
2820	Impact sound insulation Regupol® sound and drain 22 200 x 200 x 15 mm	20 items / pack
2875	Building protection mat Aluminium-laminated 200 x 200 x 6 mm	40 items / pack

The **Grad® clip system** is based on development experience gained since 2005.

The basic range includes just a few items which you can use to create almost any kind of decking area.

Thanks to close cooperation with our professional customers, we also offer a few "service items" to help you to resolve typical problems effectively without having to spend too much time on assembly.



You can become a Grad® partner too

You can create/lay rectangular or curved decking and even screwless panelling using just a few items from our accessories list

Ceramic decking

Add items so that you have the right accessories for laying ceramic tiles.

	Item No.	Description	Quantity / PU
	1516	Ventilation and drainage grating 20.5 x 119 x 2000mm	20 items / pal.
Also de la	3077	Ventilation and drainage grating 20.5 x 155 x 2000mm	20 items / pal.
	968	KEYS dismantling key 120 For 120 mm wide wooden boards	6 pairs / box
	1784	KEYS dismantling key 155 For 145 to 155 mm wooden boards	10 pairs / box
	1661	Top Lift® pedestal Adjustable between 35 and 55 mm Without boosters Height can be increased to 190 mm with mounted UP+ boosters	16 pairs / box
	1495	UP+ - BOOSTERS FOR TOP LIFT ® raises the pedestal by 45 mm per pair	40 pairs / box 48 boxes / pal.
問	1499	Top+ reinforcement from 190mm high	80 items / box 24 boxes / pal.
	1488	Top Link 56 for 120 boards	20 items / pack 10 bags / box
	1489	Top Link 71 from 140 boards	20 items / pack 10 bags / box
<u> </u>	1522	Aluminium distributor with 5 adjustable clips Distance 500 mm 26 x 50 x 2060 mm	72 items / pal.
C.T.	1815	Aluminium distributor with 5 adjustable clips Distance 463 mm 26 x 50 x 1910 mm	72 items / pal.
	1974	Aluminium distributor with 6 adjustable clips Distance 400 mm 26 x 50 x 2058 mm	72 items / pal.
	1524	Aluminium distributor for UR with 7 adjustable clipss Distance 598 mm 26 x 50 x 3650 mm	72 items / pal.

1100	1503	Angle bracket incl. M8 hammerhead bolts and nuts for PR39/56/UR	4 items / pack 32 packs / box
	2291	Angle bracket incl. M6 hammerhead bolts and nuts for PR24, Top Rail	4 items / pack 32 packs / box
-0	1292	Floor matting 37.5m² per roll 1.5 x 25 m	90 items / pal
M	1498	Top Cube PR39/56/UR incl. screws	4 items incl. 20 packs / box
	1473	B1 panel mounting Attached to the Top Cube For 1120 mm board	25 items / pack 16 packs / box
	1474	B2 panel mounting Attached to the Top Cube. For 2 120 mm board	25 items / pack 8 packs / box
B _	1476	B3 panel mounting Attached to the TOP CUBE. For 3 120 mm board	25 items / pack 8 packs / box
	2175	Adjustable panel mounting - B1 1 board per 137-155 mm	25 items / pack 16 packs / box
	2176	Adjustable panel mounting - B2 2 boards per 137-155 mm	25 items / pack 8 packs / box
Pri)	1504	Adjust+ adjustable flat angle incl. clips as mitre connector	4 items / pack 20 packs / box
1	3075	Adjustable flat angle PR39/PR56/UR33/UR39	2 items / pack 20 items / box
	3076	Adjustable flat angle PR24+Top Rail/UR18	2 items / pack 20 items / box
	3139	Impact sound insulation Regupol® sound and drain 22 200 x 200 x 15 mm	20 items / pack
	3138	Building protection mat Aluminium-laminated 200 x 200 x 6 mm	40 items / pack

	Item No.	Description	Quantity / PU
100	967	Tour Alu panels 4.5 x 37 x 2009 mm	15 items / pal.
111	1481	Flat angle for aluminium panels	2 items / pack 20 packs / box
	1206	Panels made from powder-coated aluminium	2 items / pack 20 packs / pal.
		RAL 7016 Height 10 cm Length 3.75 m For boards with the thickness of between 20 and 23 mm	
1	1205	Panels made from powder-coated aluminium	2 items / pack 20 packs / pal.
•		RAL 7016 Height 15 cm Length 3.75 m For boards with the thickness of between 20 and 23 mm	
	2637	Panels made from powder-coated aluminium	2 items / pack 20 packs / pal.
		RAL 7016 Height 15 cm Length 3.75 m For boards with the thickness of between 24 and 28 mm	
	1518	Self-tapping screw Stainless steel A2 Ø 4.8 x 38 mm. Torx	50 items / pack. 20 packs / box
	1220	Rubber granulate band roll self-adhesive on one side 2 x 55 mm / 11m	10 items / box
	1116	Rubber granulate band roll self-adhesive on one side 4 x 55 mm / 4m	10 items / box
	1494	Mounting for stoneware tiles Tile cross for ceramics	100 items / pack 8 packs / box
	1492	Levelling cushion foam material to equalise height 62 x 62 x 4 mm	100 items / pack 8 packs / box
8	3085	Cushioning pad Rubber granulate 62 x 62 x 2 mm	20 items/pack 5 packs/box

7	1241	Screws M5 x 12mm for aluminium panels, tile cross and half clip	50 items / pack. 20 packs / box
1.67.	1485	Half Clip	50 items / pack. 20 packs / box
17.50	1483	Removable Grad clip With black polyoxymethylen mounting pin	50 items / pack. 20 packs / box
11	1487	Grad clip without pin for sloping surfaces, incl. screws	50 items / pack. 20 packs / box
	1486	Grad® clip wedge As support with fixing screws	20 items / pack 25 packs / box
	1721	Stainless steel screw for wooden panels Stainless steel A2 Ø 5 x 50 mm. Torx	200 items / pack. 20 packs / box
	1218	Self-tapping screw for flat rail on wood Stainless steel A2 Ø 4 x 35 mm. Torx	200 items / pack. 20 packs / box
1	1219	Nail plug for flat rail on concrete Ø 6 x 60 mm	50 items / pack.
1.11	1208	Top panel rail for stoneware Anodised aluminium 26 x 67 x 3630 mm	20 items / pal.
	1207	Bottom panel rail for stoneware Anodised aluminium 27 x 63 x 3630 mm	20 items / pal.
	3142	Grip Clip Stainless steel prevents board from slipping lengthways	50 items / pack.
	2876	Connector for PR24 15 x 13 x 200 mm	20 items / pack
	2877	Connector for PR39 and PR56 28 x 30 x 200 mm	20 items / pack
2	3144	Connector for UR39 36 x 26 x 200 mm	20 items / pack

SALES MATERIALS

GRAD EXPO TABLE

REF 2906



CONCEPT BOX

REF 2038





DECKING BOARDS SAMPLE BOX

REF 1738





TRADE SHOW TOTEM

REF 2723

The totem is customised with the following references:



REFERENCE	CHARACTERISTICS	
Ref 2215	ThermoAsh Silva S	
Ref 3022	Clear Pine Anta	
Ref 2658	ThP 42X42+ 20/65	
Ref 2600	ThP Silva S	
Ref 2619	Varibo	
Ref 2655	Moso XTR	
Ref 3026	THF Silva S 20X52 grey	
Ref 3020	THF Anta S 65 grey	
Ref 3018	THS Anta S 65 mm	
Ref 3019	THS Silva S 65mm	
Ref 3021	THS Silva S 65 Chestnut	
Ref 3023	THS Clear Pine Silva 65 mm	
Ref 3024	THS Clear Pine Anta S 65 mm Grey	
Ref 3025	THS Clear Pine Silva S 65 mm Chestnut	
Ref 3027	THF Anta S 52 mm	
Ref 3028	KEB Silva S 52mm	
Ref 3029	KEB Anta S 52 mm	

DECKING ENQUIRY

GRAD PARTNERS

37m² Grad[®] - Decking



Start of assembly **10 a.m.**System briefing by Grad
Last panel clicked in place **5 p.m.**



20 year guarantee







Date	Name of project	Contact per	son
mail	Tel.:		
		Surface	Flooring
		□ On firm ground	Wood:
		(concrete or tiles)	□ Accoya® 118 mm
		☐ On stable ground (gravel or crushed stone	
		□ On sealed ground	□ Kebony® clear 118 mm
☐ On unstable ground (wooden substructure, posts and point foundation)	☐ Moso Bamboo Xtreme® 119/155 mm		
		posts and point roundat	□ Moso Banboo N-Durance 119/155mm
			□ Moso Bamboo X-treme® anti slip
			□ Thermo-pine 118 mm
			□ Thermo-ash 118 mm
			WPC:
			□ Nekko® Brown 145 mm
			□ Nekko® Grey145 mm
			Ceramics:
			□ Dex Wal
			□ Dex Hazel
			□ Other flooring:
iscellaneous / comments		Height	
		Laying direction (please mark)
		☐ Perpendicular to the fac	çade
		☐ Parallel to the façade	
		□ Diagonal	
		Panel (please mark)	
		☐ With wooden or alumin	ium panel



OUR TEAM ARE HAPPY TO HELP!

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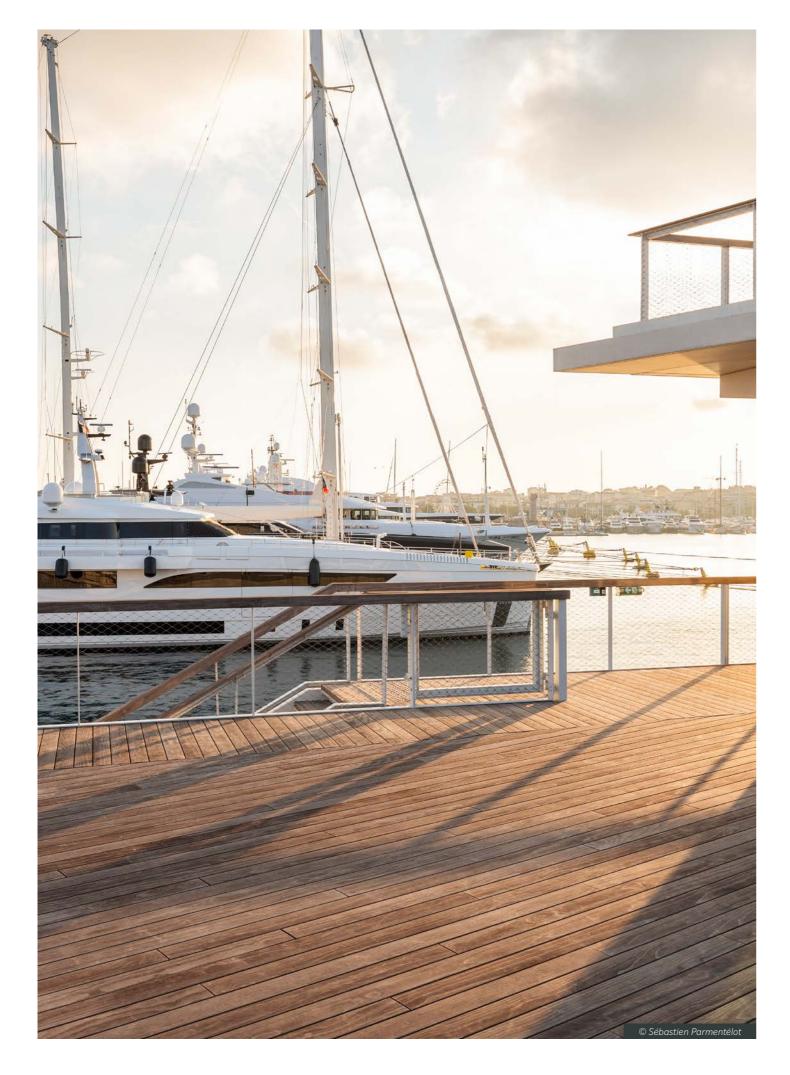


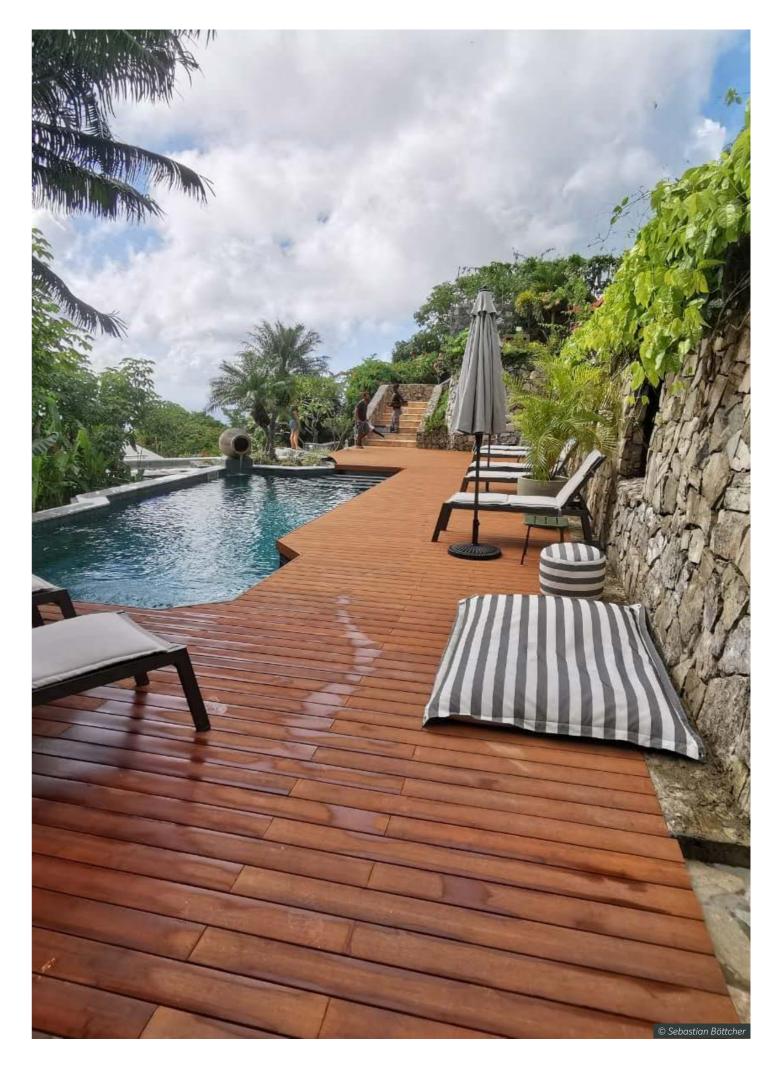
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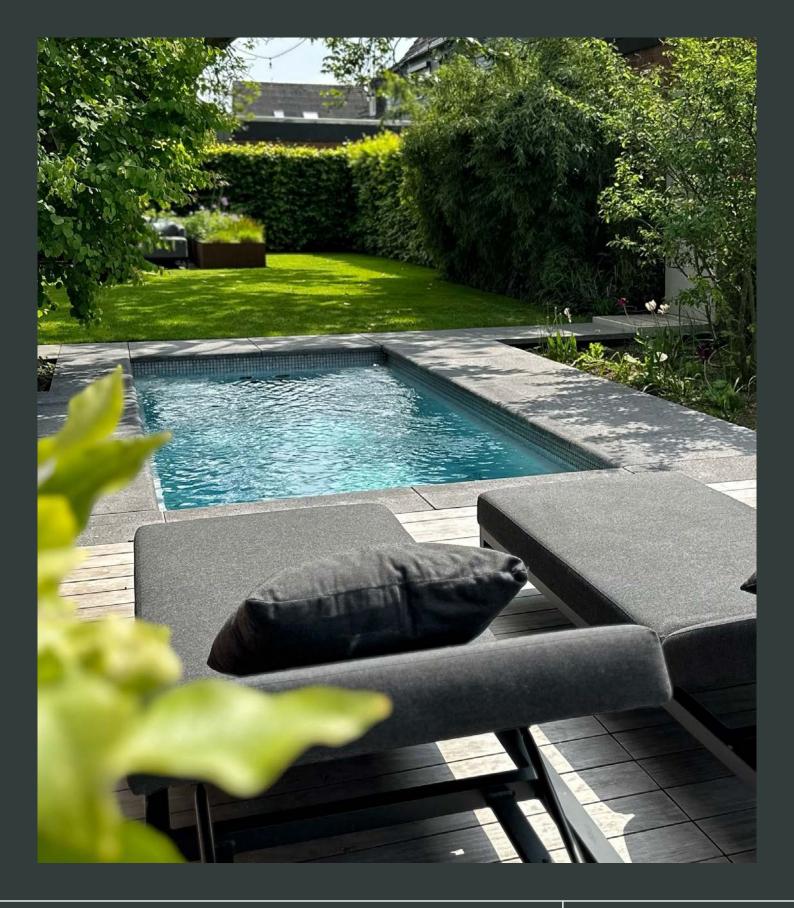
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